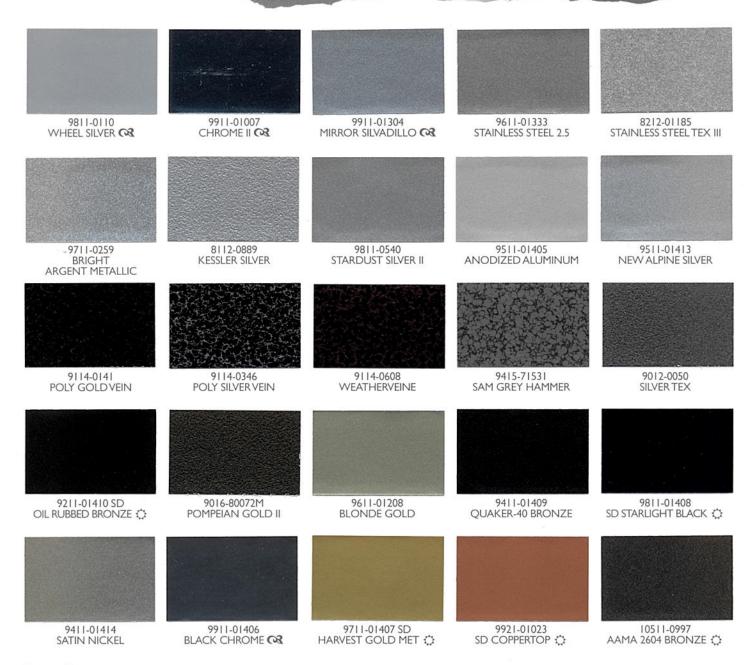
Metallic Coatings



Legend

All products are standard unless noted.

Note: Due to printing process slight variations between colors shown here and actual product will exist. Contact TCI for actual samples.



Metallic Coatings

Bonding

TCI metallic products contained in this color selection guide are bonded. Bonding is a separate manufacturing step that fuses the metallic and/or mica pigments to the powder particles. This ensures a product that charges and applies evenly and also results in a highly decorative finish that is fully reclaimable.

Notes:

TCI Decorative Finishes:

Products require a clear topcoat for exterior exposure, high humidity, harsh environments, and high wear applications.

TCI Interior / Exterior Finishes:

Depending on the conditions and exposure of the coating, a super durable clear topcoat will increase appearance stability and provide extended durability in exterior and other harsh environments.

TCI Superdurable Finishes:

When applied properly according to the specifications set forth in the product data sheet, these products are formulated to provide excellent weatherability, durability, gloss, and color retention.

Application:

- Curing metallic coatings at elevated temperatures or for prolonged periods can cause metallic discoloration.
- To promote best inter-coat adhesion in two coat systems, cure the basecoat approximately 50%. Apply the clear topcoat and cure according to the topcoat cure schedule.
- Chrome products such as 9911-01007 should be cured approximately 75-85% before topcoating with a clear to prevent migration of metallic pigment into clear topcoat causing discoloration.